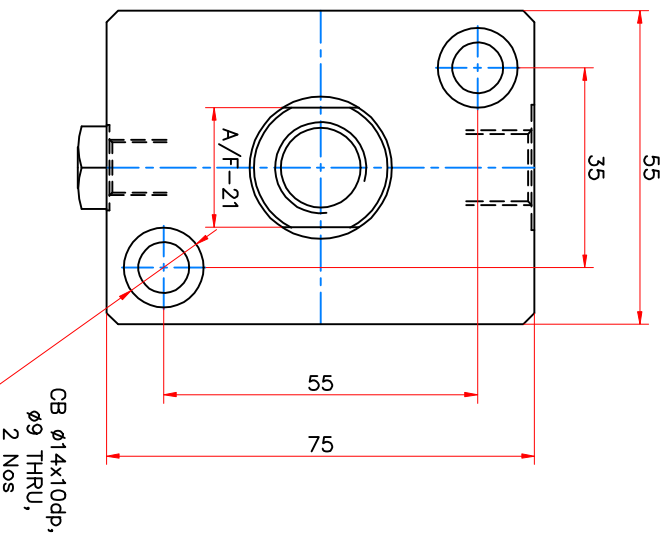
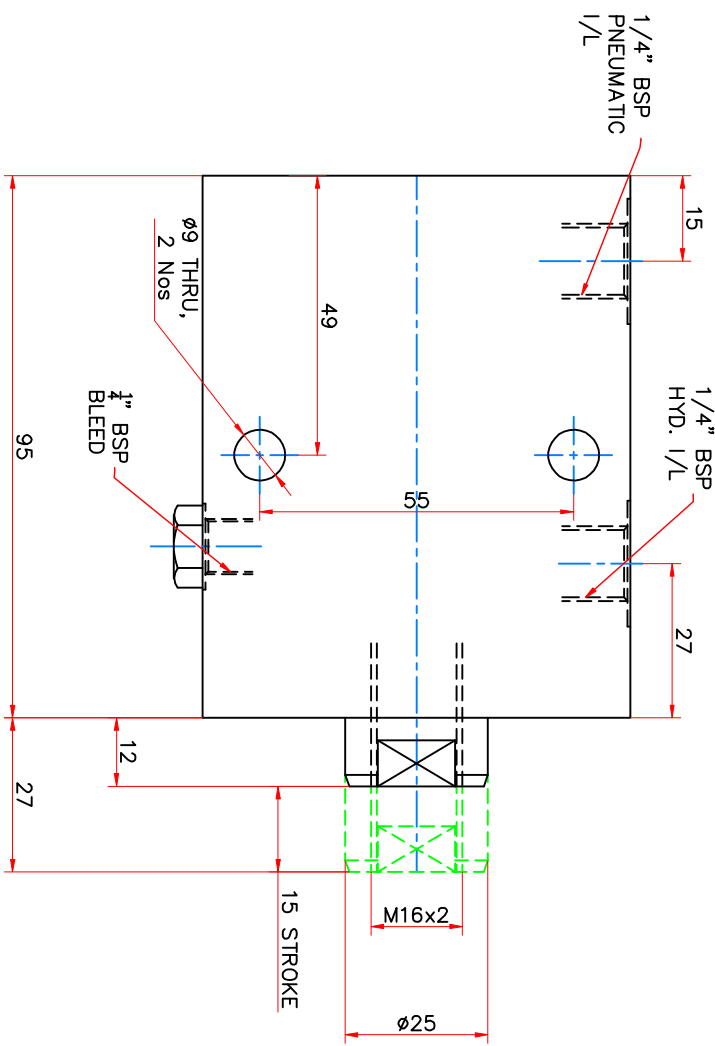



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



All dimensions are in mm unless specified

TITLE		HYDRAULIC WORK SUPPORT SINGLE ACTING PNEUMATIC FORWARDING			
MODEL	4510-311				
BORE SIZE	Ø32	SUPPORT FORCE	500 kgs		
P.R SIZE	Ø25	AT 150 kg/cm²			
STROKE	15	CONTACT FORCE	10kgs		
PROJECTION 3rd ANGLE		MIN. OPERATING PR.	100 kg/cm²		
		MAX. OPERATING PR.	250 kg/cm²		
SCALE	NTS	QTY	MOUNTING	VERTICAL	
				ALTERATION	
		Linear—Length or Diameter			
		Over	Upto & Inc.	TOL	
	—	6		±0.1	
	6	30		±0.2	
	30	120		±0.3	
	120	315		±0.5	
	315	1000		±0.8	
	1000	2000		±1.2	
	Length of shorter side of angle				
	Over	Upto & Inc.		TOL	
	—	6		±1"	
	6	30		±30"	
	30	120		±20"	
	120	315		±10"	

PRECISION ENGINEERING ACCESSORIES		PEENYA		BANGALORE	

Note: Remove all sharp corners 1X45°
All dimensions are in mm unless specified

Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~							
Ra Value-μ	0.0025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12